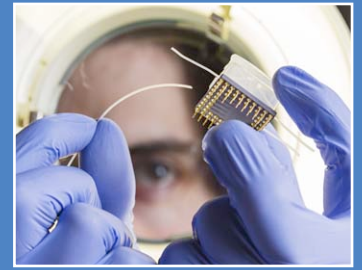




NanowireSensor

INTEGRATEABLE SILICON NANOWIRE SENSOR PLATFORM



Prof. Christian Schönenberger, Uni Basel



Prof. Beat Ernst, Uni Basel



Prof. Jens Gobrecht, PSI



Prof. Andreas Hierlemann, ETHZ



Prof. Adrian Ionescu, EPFL



Prof. Uwe Pielec, FHNW



Prof. Janos Vörös, ETHZ

What it's about...

Exploiting the potential of electronic components, similar to the ones used in state-of-the-art integrated circuits, for biochemical sensing.

Context and project goals

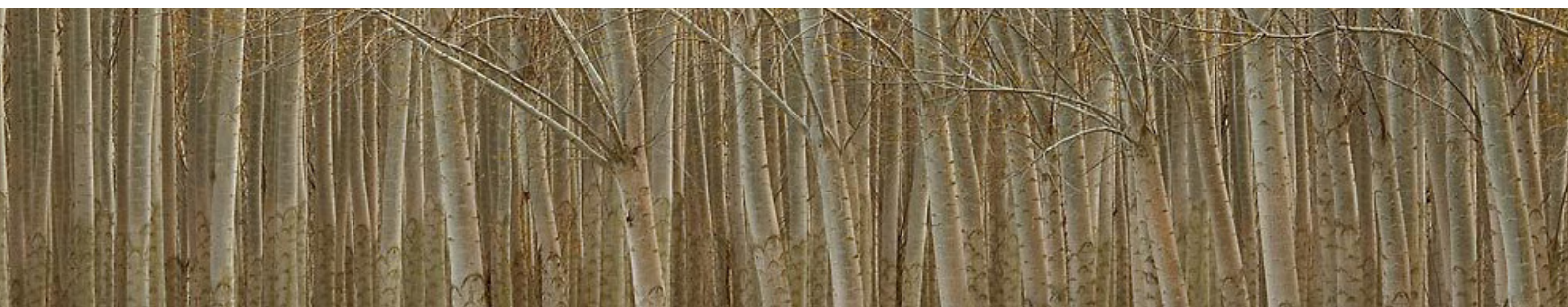
Today electronics provides the means for complex computing and drives the communication society. The availability of electronics has been enabled to a large extent by integration technology. In analogy to electronics the same concept of integration is today pursued in analytics and chemical synthesis. These “labs on chips”, as they are called, will enable better and faster medical diagnosis. Silicon-based electronic components for biochemical sensing, as they are developed in this project, are crucial elements for such chips.

How the project differentiates from similar competition in the field

The NANOWIRE SENSOR team is a highly interdisciplinary group of researcher working in physics, system biology, pharmacy, engineering, nanotechnology and surface chemistry. The projects covers all elements from basic science to system integration.

Quick summary of the project status and key results

In the NANOWIRE SENSOR project arrays of silicon nanowire (NW) field-effect transistors (FETs) were fabricated on a wafer scale. They are realized as double-gated SOI (silicon on insulator) FETs and FinFETs. The NW-FETs are of high quality displaying reproducible threshold voltages, low sub-threshold swing and low noise. Si-NWs were passivated with an ALD-deposited top-oxide made of Al_2O_3 or HfO_2 for their use in electrolytes. They passivated NWs display low leakage current and high gain in pH measurements with sensitivities close to the Nernst limit. A CMOS readout chip has been realized and electrically validated by reading an array of 16 wires in parallel. The fully integrated system provides a measured resolution of 12 bits and a response time of less than 0.2s in pH test experiments. The consortium has greatly expanded the knowledge on the NW liquid interface by studying the surface potential as a function of ion concentration. A milestone is the successful demonstration of differential measurements with NWs on the same chip that are functionalized differently, as well as the combination of NW-FETs for amplification. The differential measurement greatly increases the long term stability. The sensing experiments were also expanded to lectin proteins.



Success stories

Awards

S. Rigante, P. Scarbolo, D. Bouvet, M. Wipf, A. Tarasov, K. Bedner, and A.M. Ionescu, "High-k dielectric FinFETs towards Sensing Integrated Circuits", oral presentation at International Conference on ULTIMATE INTEGRATION ON SILICON, ULIS 2013, Warwick, United Kingdom, awarded as Best Paper (talk).

The consortium continued on the successful demonstration of differential measurements with an array of nanowire (NW) sensors with different functionalization. Building on potassium sensing demonstrated earlier in the project, the team has now realized a sodium ion sensor using the same platform.

The NANOWIRE SENSOR team has early on stressed on the importance of the low frequency noise determining the resolution limit of the sensor. Recently, the team could prove that the $1/f$ noise in silicon NW ion-sensitive FETs with ALD top-oxide layers originates from trap state fluctuations within this layer and is not caused by dielectric polarization noise. Most recently, it could be shown that the quality of this oxide layer can further be improved by using a multilayer stack yielding devices with less noise and higher resolution. In this area, but also with the differential and integrated sensing mentioned before, the NANOWIRE SENSOR project has defined the state-of-the art worldwide.

During the whole period the project was monitored by the company Sensirion whose success in their sensing business in the area of mass flow and humidity builds on the capability of integration using CMOS components. Although Sensirion's market is not in ion-sensing, the company could profit from the insight gained within this project, and vice versa, all academic partners and the project gained immensely from the industrial input. Sensirion views this project a scientific success. However, the project has not yet matured to a product, but it has the potential to do so in the near future if research could be continued. The highest potential is in the simultaneous measurements of different ions for chemical and biochemical applications.

Main publications

U. Frey, U. Egert, F. Heer, S. Hafizovic, and A. Hierlemann, Microelectronic System for High-Resolution Mapping of Extracellular Electric Fields Applied to Brain Slices, *Biosensors and Bioelectronics*, vol. 24, no. 7, pp. 2191-2198, 2009.

O. Knopfmacher, A. Tarasov, W. Fu, M. Wipf, B. Niesen, M. Calame, C. Schönenberger, Nernst Limit in Dual-Gated Si-Nanowire FET Sensors, *Nano Letters* 10, 2268 (2010).

U. Frey, J. Sedivy, F. Heer, R. Pedron, M. Ballini, J. Mueller, D. Bakkum, S. Hafizovic, F. D. Faraci, F. Greve, K.-U. Kirstein, and A. Hierlemann, Switch-matrix-based high-density microelectrode array in CMOS technology, *IEEE Journal of Solid-State Circuits*, Vol. 45, no. 2, pp. 467-482, 2010.

A. Hierlemann, U. Frey, S. Hafizovic, F. Heer, Growing Cells atop Microelectronic Chips: Interfacing Electrogenic Cells in Vitro with CMOS-based Microelectrode Arrays, *Proceedings of the IEEE*, Vol. 45, no. 2, pp. 467-482, 2010.

A. Tarasov, W. Fu, O. Knopfmacher, J. Brunner, M. Calame, and C. Schönenberger, Signal-to-noise ratio in dual-gated silicon nanoribbon field-effect sensors, *Appl. Phys. Lett.* 98, 012114 (2011).

W. Fu, C. Nef, O. Knopfmacher, A. Tarasov, M. Weiss, M. Calame, C. Schönenberger, Graphene Transistors Are Insensitive to pH Changes in Solution, *Nano Letters* 11, p3597 (2011).

A. Tarasov, M. Wipf, K. Bedner, J. Kurz, W. Fu, V. A. Guzenko, O. Knopfmacher, R. L. Stoop, M. Calame, and C. Schönenberger, True Reference Nanosensor Realized with Silicon Nanowires, *Langmuir* 28, 9899 (2012).

O. Knopfmacher, A. Tarasov, M. Wipf, W. Fu, M. Calame, and C. Schönenberger, Silicon-based ISFET shows negligible dependence on salt concentration at constant pH, *ChemPhysChem*, 13, 1157 (2012).

P. Livi, K. Bedner, A. Tarasov, M. Wipf, Y. Chen, C. Schönenberger and A. Hierlemann, A Verilog-A Model for Silicon Nanowire Biosensors: From Theory to Verification, *J. of Sensors and Actuators: B*, 2013, Vol. 179, pp. 293-300

A. Tarasov, M. Wipf, R. L. Stoop, K. Bedner, W. Fu, V. A. Guzenko, O. Knopfmacher, M. Calame, C. Schönenberger, Understanding the Electrolyte Background for Biochemical Sensing with Ion-Sensitive Field-Effect Transistors, *ACS Nano* 6, 9291-9298 (2012)

P. Livi, V. Guzenko, J. Rothe, A. Stettler, Y. Chen and A. Hierlemann, Monolithic System Featuring a Gold Nanowire Array on a CMOS Chip for Biosensing Applications, *Proc. Of IEEE Sensors Conference*, Taipei, 2012

M. Wipf, R.L. Stoop, A. Tarasov, K. Bedner, W. Fu, I.A. Wright, C.J. Martin, E.C. Constable, M. Calame and C. Schönenberger, Selective Sodium Sensing with Gold-Coated Silicon Nanowire Field-Effect Transistors in a Differential Setup, *ACS Nano* 7, 5978-5983 (2013)

W. Fu, C. Nef, A. Tarasov, M. Wipf, R. Stoop, O. Knopfmacher, M. Weiss, M. Calame and C. Schönenberger, High Mobility Graphene Ion-Sensitive Field-Effect Transistors by Noncovalent Functionalization, *Nanoscale* (accepted 2013)

K. Bedner, V. A. Guzenko, A. Tarasov, M. Wipf, L. Stoop, D. Just, S. Rigante, W. Fu, R. A. Minamisawa, C. David, M. Calame, J. Gobrecht, C. Schönenberger, pH Response of Silicon Nanowire Sensors: Impact of Nanowire Width and Gate Oxide, *Sensors and Materials*, Vol. 25, No. 8 (2013), 567-576 (in press)

K. Bedner, V. A. Guzenko, A. Tarasov, M. Wipf, L. Stoop, S. Rigante, J. Brunner, W. Fu, C. David, M. Calame, J. Gobrecht and C. Schönenberger, Investigation of the dominant $1/f$ Noise Source in Silicon Nanowire Sensors, *Sensors and Actuators: B – Chemical*, (2013), accepted.

R. MacKenzie, C. Fraschina, B. Dielacher, T. Sannomiya, A. B. Dahlin and J. Vörös, Simultaneous Electrical and Plasmonic Monitoring of Potential Induced Ion Adsorption on Metal Nanowire Arrays, *Nanoscale*, 5 (11), 4966 - 4975 (2013)

Sara Rigante, Paolo Livi, Alexandru Rusu, Yihui Chen, Antonios Bazigos, Andreas Hierlemann, Adrian M. Ionescu, FinFET Integrated Low-Power Circuits for Enhanced Sensing Applications, *J. of Sensors and Actuators: B*, 2013, 186, 789-795.

M. Ballini, J. Müller, P. Livi, Y.Chen, U. Frey, A. Shadmani, I. L. Jones, W. Gong, M. Fiscella, M. Radivojevic, D. J. Bakkum, A. Stettler, F. Heer and A. Hierlemann, A 1024-Channel CMOS Microelectrode-Array System with 26'400 Electrodes for Recording and Stimulation of Electrogenic Cells In-vitro, *Proc. Of Symposium on VLSI Circuits*, 2013, Kyoto, Japan, pp. C54-C55, ISBN: 978-4-86348-348-4.

